### PATENT COOPERATION TREATY

## **PCT**

## INTERNATIONAL PRELIMINARY REPORT ON PATENTABILITY

(Chapter II of the Patent Cooperation Treaty)

(PCT Article 36 and Rule 70)

Applicant's or agent's file reference 7100034.WO9	FOR FURTHER ACTION	See Form PCT/iPEA/416						
International application No. PCT/IT2004/000305	International filing date (day/month/year) 26.05.2004	Priority date (day/month/year) 23.06.2003						
International Patent Classification (IPC) or na B23D79/02, B21C37/08	ational classification and IPC	<u> </u>						
Applicant OTO MILLS, S.P.A. et al.		· .						
This report is the international prel Authority under Article 35 and tran	liminary examination report, establishe ismitted to the applicant according to A	ed by this International Preliminary Examining Article 36.						
2. This REPORT consists of a total o	f 5 sheets, including this cover sheet.							
3. This report is also accompanied by	3. This report is also accompanied by ANNEXES, comprising:							
	a. sent to the applicant and to the International Bureau) a total of sheets, as follows:							
sheets of the description, claims and/or drawings which have been amended and are the basis of this report and/or sheets containing rectifications authorized by this Authority (see Rule 70.16 and Section 607 of the Administrative Instructions).								
sheets which supersede earlier sheets, but which this Authority considers contain an amendment that goes beyond the disclosure in the international application as filed, as indicated in item 4 of Box No. I and the Supplemental Box.								
sequence listing and/or table	ureau only) a total of (indicate type and es related thereto, in computer readab Listing (see Section 802 of the Adminis	d number of electronic carrier(s)) , containing a ble form only, as indicated in the Supplemental strative Instructions).						
4. This report contains indications rela	ating to the following items:							
☐ Box No. I Basis of the opini	☐ Box No. I Basis of the opinion							
☐ Box No. II Priority								
☐ Box No. III Non-establishme	Box No. III Non-establishment of opinion with regard to novelty, inventive step and industrial applicability							
☐ Box No. IV Lack of unity of in	nvention							
☑ Box No. V Reasoned statem applicability; citati	Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement							
_	☐ Box No. VI Certain documents cited							
<u> </u>	☐ Box No. VII Certain defects in the international application							
☐ Box No. VIII Certain observatio	ons on the international application							
Date of submission of the demand	Date of completi	on of this report						
23.12.2004	30.06.2005							
Name and mailing address of the international	Authorized Office	Authorized Officer						
preliminary examining authority:  European Patent Office	Telephone No. +	49 89 2399- <b>723<del>7</del></b>						
D-80298 Munich Tel. +49 89 2399 - 0 Tx: 523656 Fax: +49 89 2399 - 4465	epmu d U. FR150	H						

# INTERNATIONAL PRELIMINARY REPORT ON PATENTABILITY

International application No. PCT/IT2004/000305

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_	Box No. I	Basis of the report				
1	. With regard filed, unles	d to the <b>language</b> , this otherwise indicated	s report is based or under this item.	the international	application in the language	in which it was
	which □ inte □ pub	eport is based on transis the language of a transmissional search (und blication of the international preliminary	ranslation furnished Ier Rules 12.3 and 2 tional application (u	for the purposes (23.1(b)) nder Rule 12.4)		
2.	have been	d to the <b>elements</b> * of furnished to the recei originally filed" and are	iving Office in respo	nse to an invitatio	ort is based on <i>(replacemen</i> n under Article 14 are referr	t sheets which ed to in this
	Description	, Pages				•
	1-5		as originally filed			٠.
	Claims, Nun	nbers				
	. 1-8		as originally filed			
	Drawings, S	Sheets				
	1/2, 2/2		as originally filed			
	☐ a seque	ence listing and/or an	y related table(s) - s	ee Supplemental	Box Relating to Sequence I	Listing
3.		nendments have resul description, pages	Ited in the cancellati	on of:		
	☐ the d☐ the d	claims, Nos. drawings, sheets/figs				
		sequence listing <i>(spe</i> table(s) related to sec		ify):		•
4.	had not bee	port has been establis in made, since they ha tal Box (Rule 70.2(c)).	ave been considere	the amendments d to go beyond th	annexed to this report and le disclosure as filed, as indi	listed below cated in the
	☐ the d	description, pages claims, Nos. drawings, sheets/figs				
		sequence listing <i>(spec</i> table(s) related to sec		ify):		
	* If ite	m 4 applies, sor	me or all of th	ese shëets ma	ay be marked "superse	ded."

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# INTERNATIONAL PRELIMINARY REPORT ON PATENTABILITY

International application No. PCT/IT2004/000305

Box No. V Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement

1. Statement

Novelty (N)

Yes: Claims

Claims

2-8

No:

No:

1 .

Inventive step (IS)

Yes: Claims

2-8

Claims 1

Industrial applicability (IA)

Yes: Claims

1-8

No: Claims

2. Citations and explanations (Rule 70.7):

see separate sheet

Box No. VII Certain defects in the international application

The following defects in the form or contents of the international application have been noted:

see separate sheet

#### Re Item V.

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The following documents are referred to in this communication:

D1: US 5 192 013 A (ABBEY III NELSON D ET AL) 9 March 1993 (1993-03-09) D2: US 2 959 842 A (MEYERS RICHARD A) 15 November 1960 (1960-11-15)

#### 2 INDEPENDENT CLAIM 1

2.1 The present application does not meet the criteria of Article 33(1) PCT, because the subject-matter of claim 1 is not new in the sense of Article 33(2) PCT.

Document D1 discloses (the references in parenthesis applying to this document):

A bead trimmer with a tool extraction system (Fig. 1,3,4), preferably used in a production line of elements (11) bearing longitudinal weld beads (15) in which an element slides along a direction which is parallel to a longitudinal axis thereof, wherein it comprises a tool-bearing turret (100) for removably fixing a bead-trimmer tool (122), which turret is supported by means for translating the turret on command according to at least one vertical direction and at least one horizontal direction (c.4, l.53-60) which horizontal direction is transversal with respect to the longitudinal axis between an internal working position and an external tool-changing position ("moving alternate blades into and out of operative position for replacement of the cutting edge"), with a run which is sufficient to extract the turret from a working zone thereof.

#### 3 DEPENDENT CLAIMS 2-8

The combination of the features of dependent claim 2 are neither known from, nor rendered obvious by, the available prior art. The reasons are as follows:

The available prior art does not mention an intermediate slide between a first slide and a second slide, wherein the intermediate slide is movable along the same direction as the second slide. The problem solved is to enable an independent and easy centering/positioning of the tool.

The solution to this problem proposed in claim 2 of the present application is considered to be novel (Article 33(2) PCT) and as involving an inventive step (Article 33(3) PCT).

### INTERNATIONAL PRELIMINARY REPORT ON PATENTABILITY (SEPARATE SHEET)

International application No.

PCT/IT2004/000305

Claims 3-8 as dependent on claim 2 (see Item VII), as such also meet the requirements of the PCT with respect to novelty and inventive step.

#### Re Item VII.

Claims 3, 5, 6 and 7 are referred back to claim 1. However these claims develop features ("first slide", "second slide", "intermediate slide") which are introduced in claim 2.

Claim 4 is referred back to claim 2. However claim 4 develops features ("wheels 6") which are introduced in claim 3.

Claim 8 is referred back to claim 6. However claim 8 develops features ("blocking and unblocking cylinder") which are introduced in claim 7.